

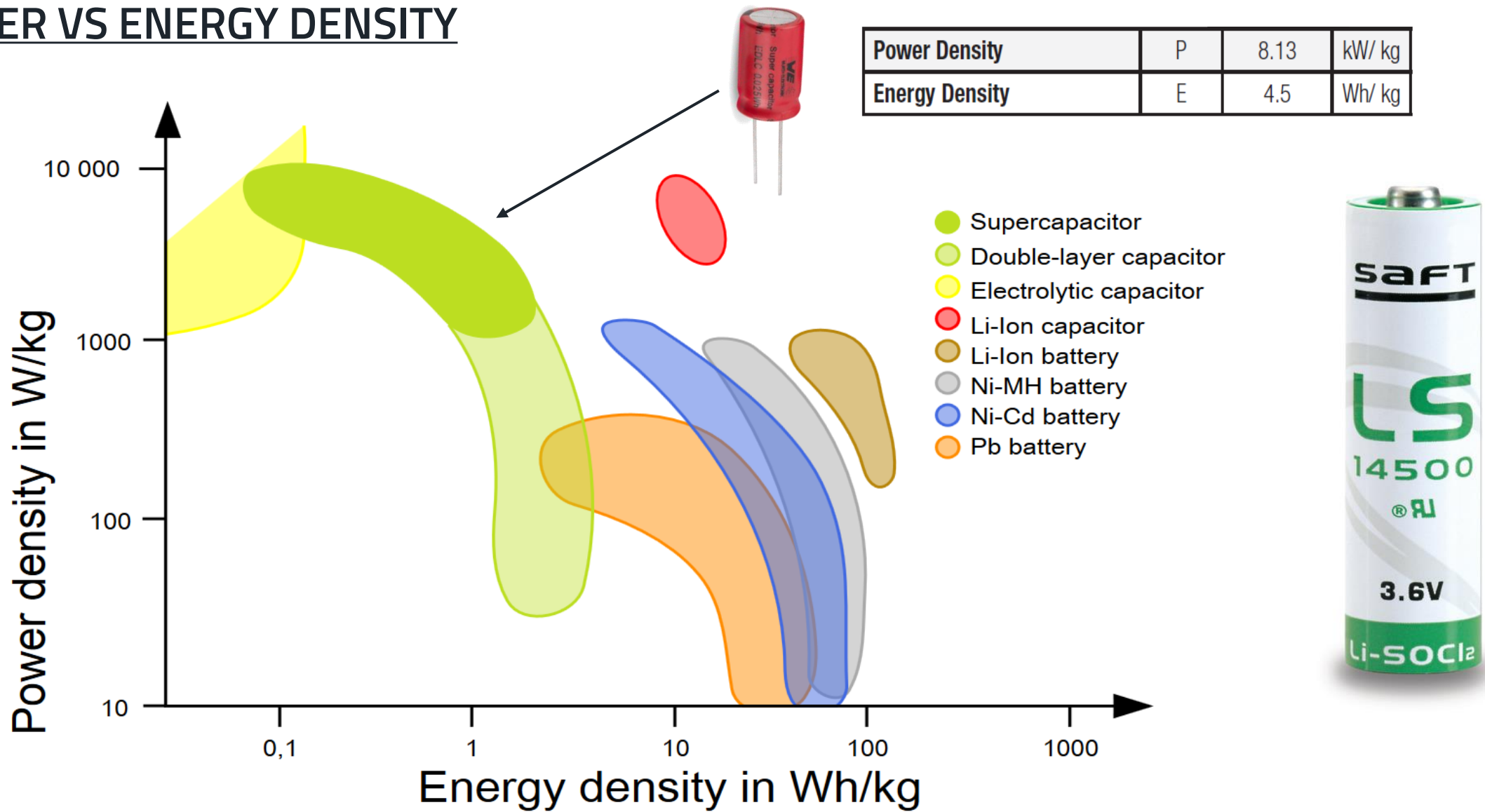


CHOIX DE COMPOSANTS POUR
L'OPTIMISATION D'UNE ALIMENTATION
FOCUS DANS LE MÉDICAL

Paul Le Nézet - FAE

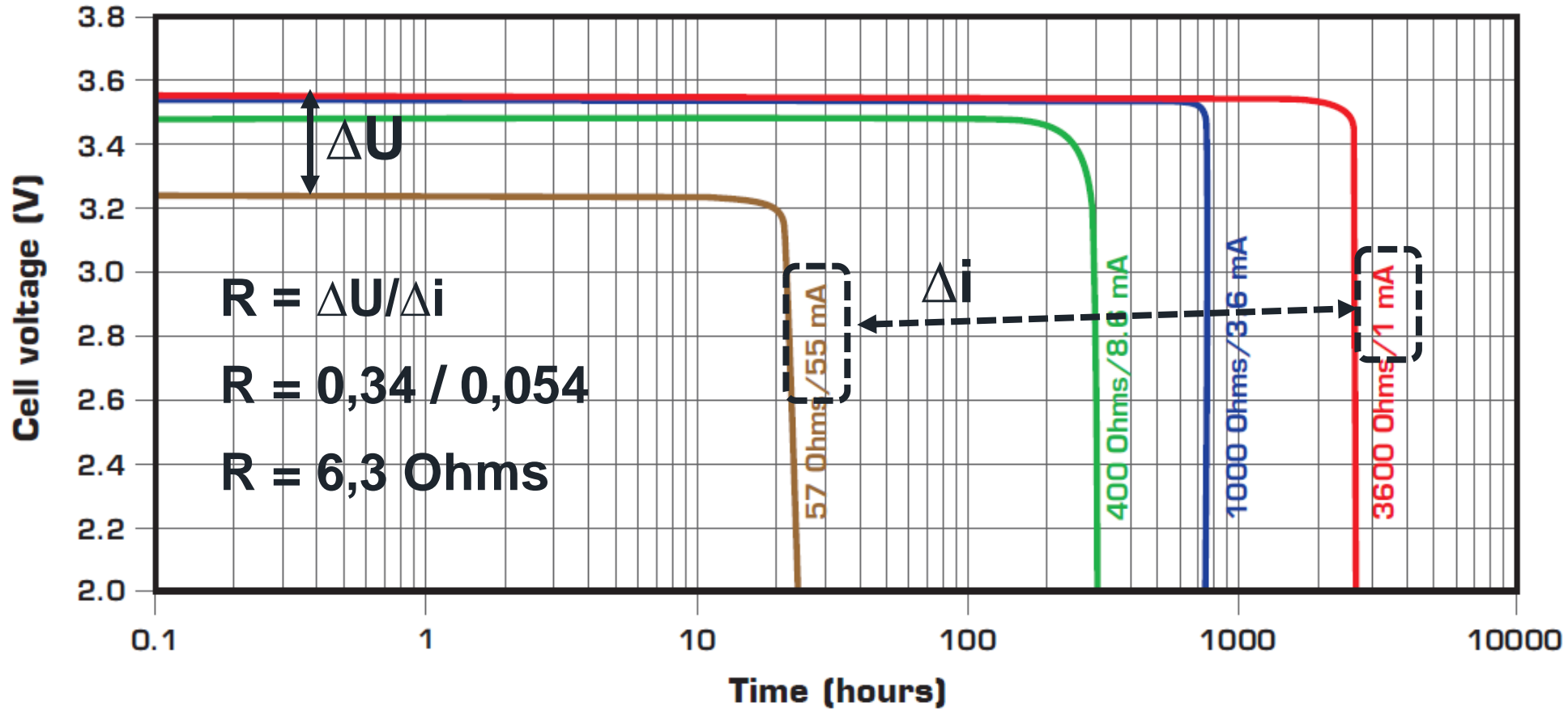
WÜRTH ELEKTRONIK MORE THAN YOU EXPECT

POWER VS ENERGY DENSITY



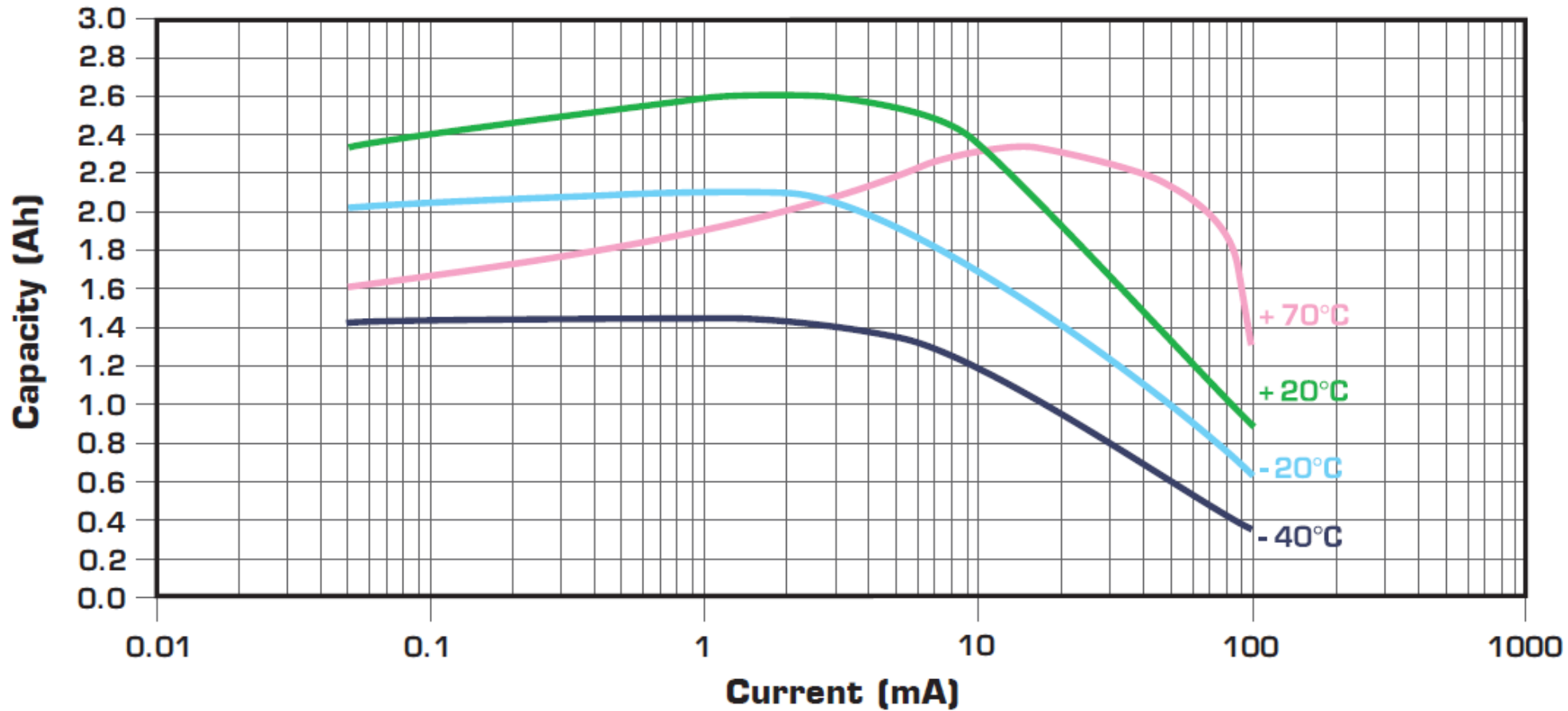
INTERNAL RESISTANCE

Typical discharge profiles at + 20°C

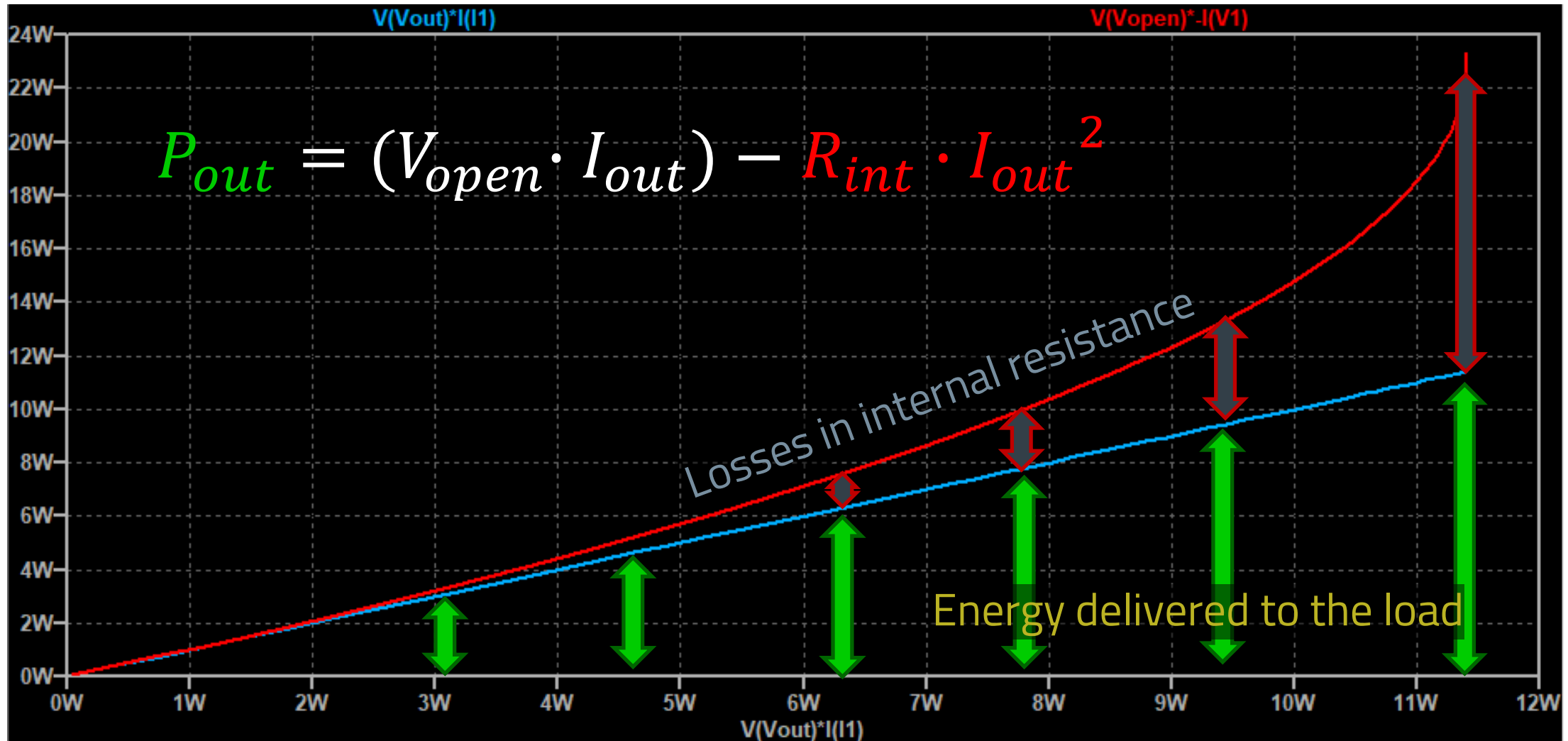


INTERNAL RESISTANCE

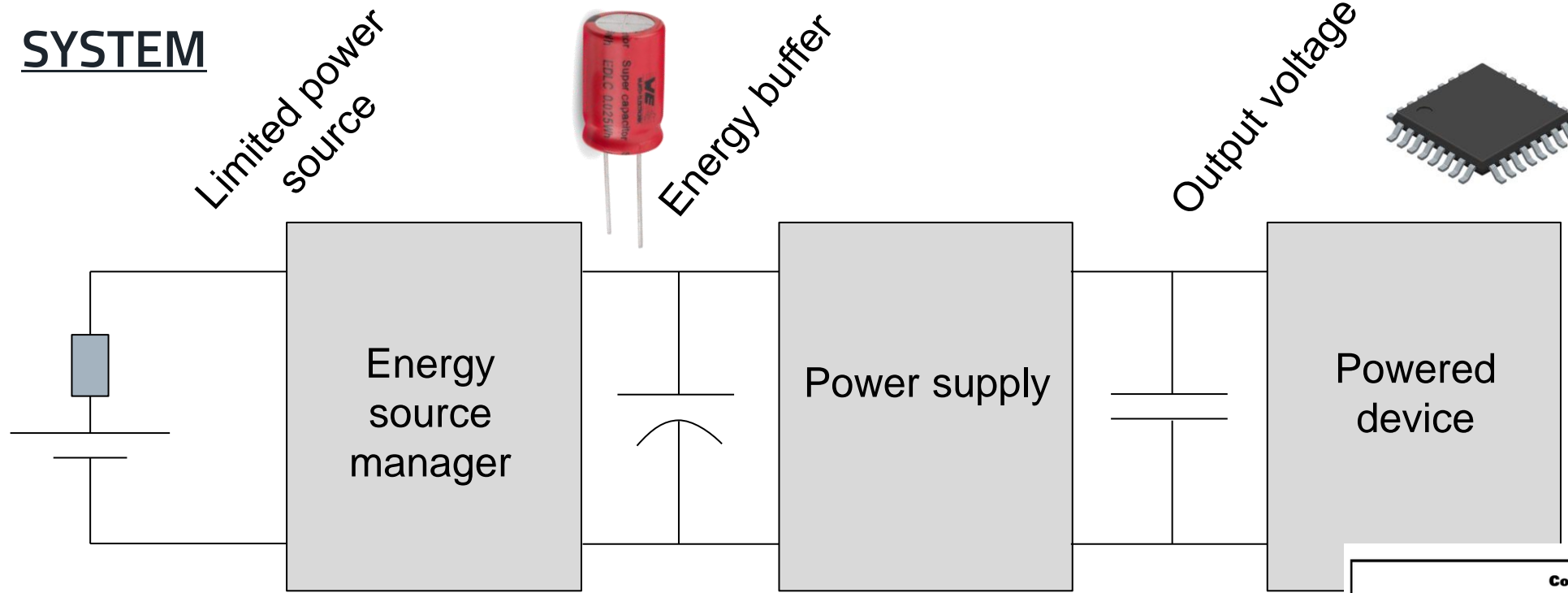
Restored Capacity versus Current and Temperature (2.0 V cut-off)



INTERNAL RESISTANCE & POWER

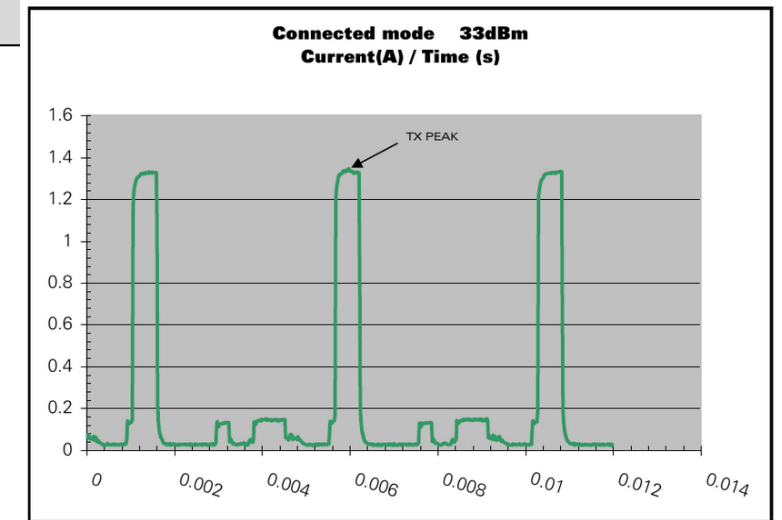


SYSTEM

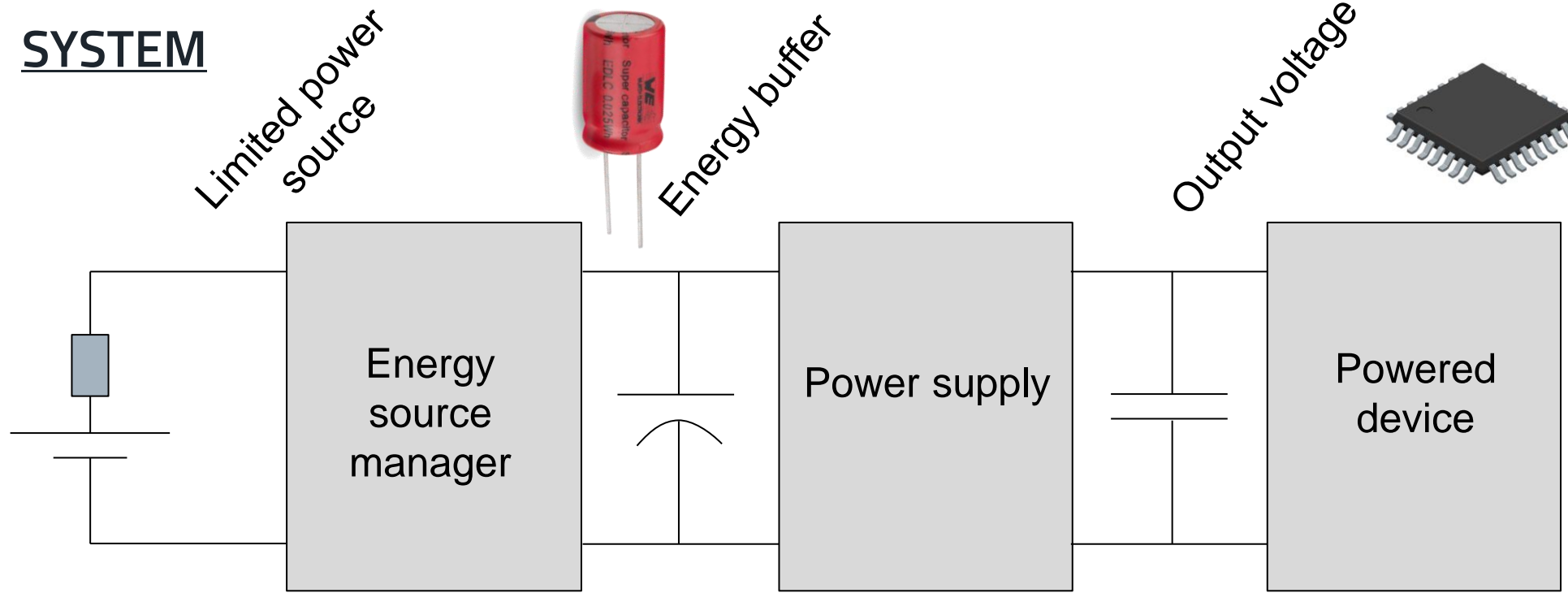


Target :

- Deliver more power to the powered device
- Use batteries where they are efficient
- Increasing battery autonomy



SYSTEM

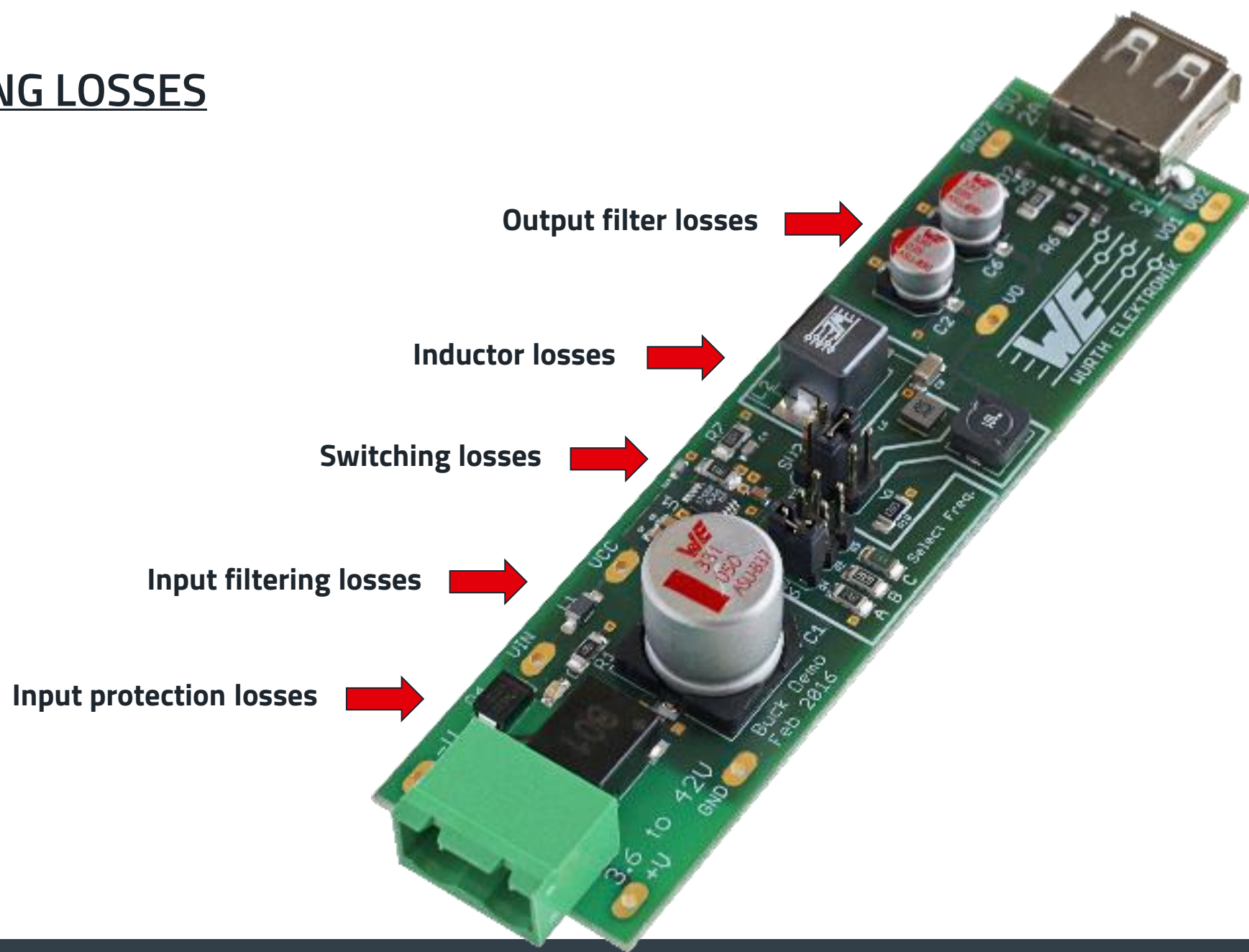


Target :

- Deliver more power to the powered device
- Use batteries where they are efficient
- Increasing battery autonomy

Reducing the losses
at every stage

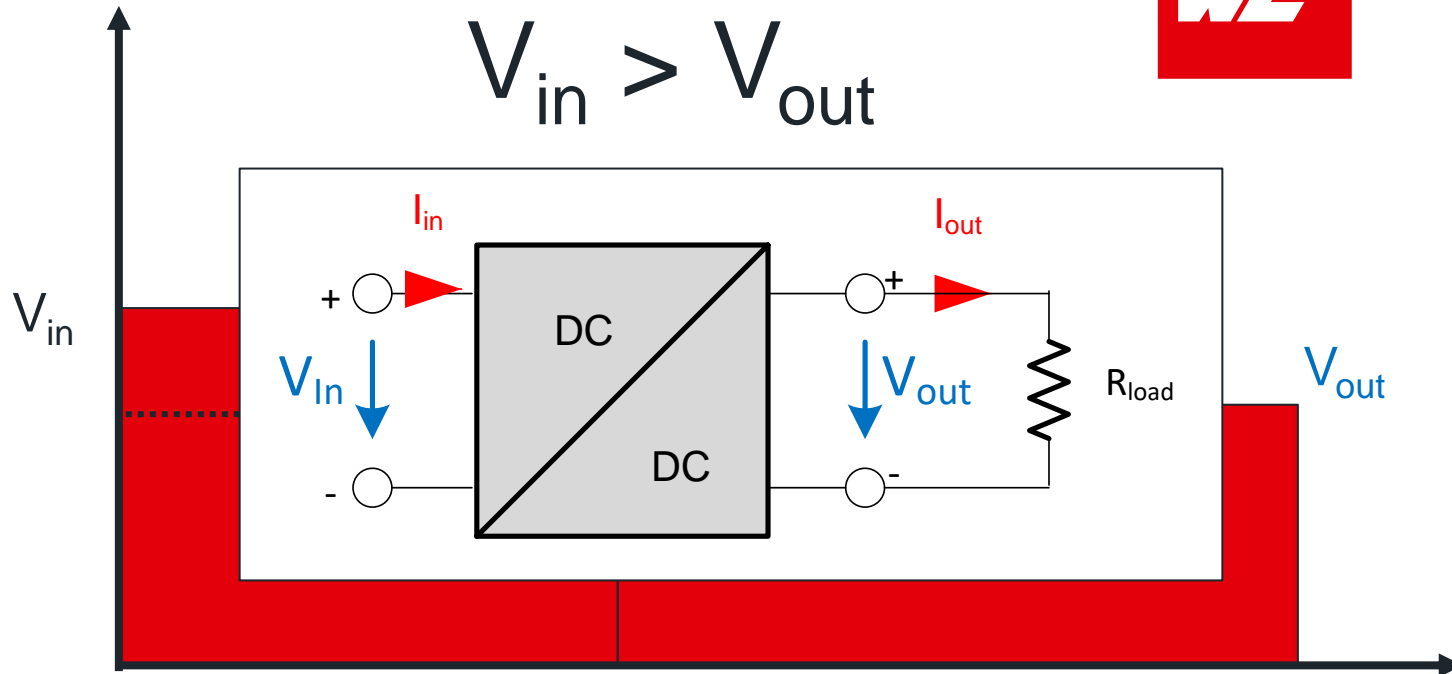
REDUCING LOSSES



SMPS TOPOLOGIES : BUCK

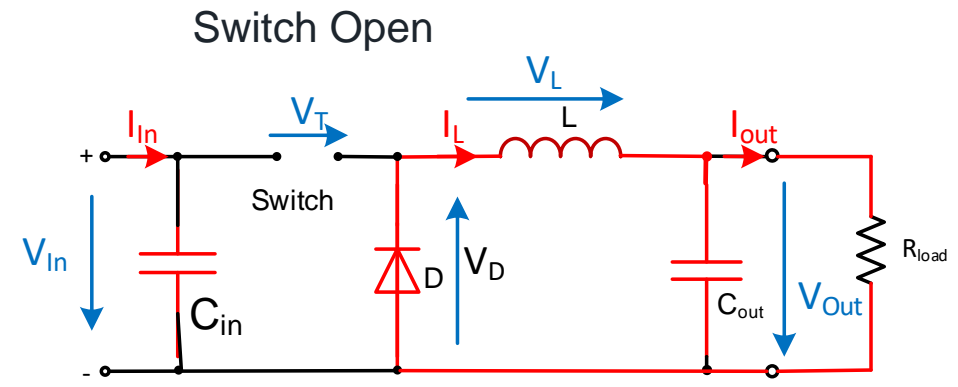
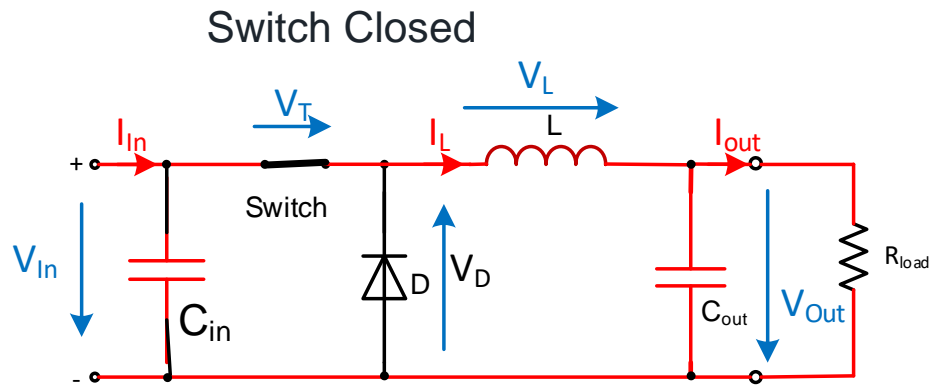
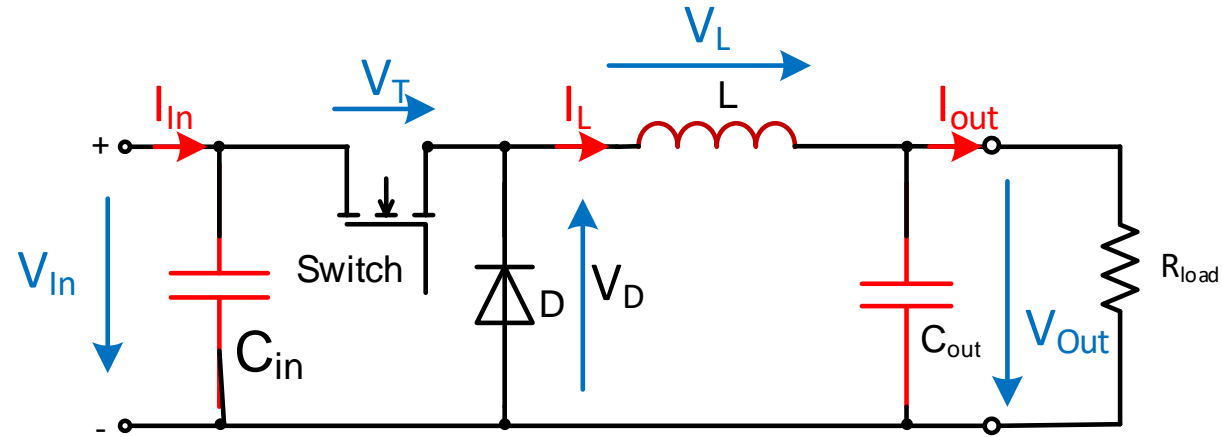


$$V_{in} > V_{out}$$



BUCK CONVERTER :

Topology



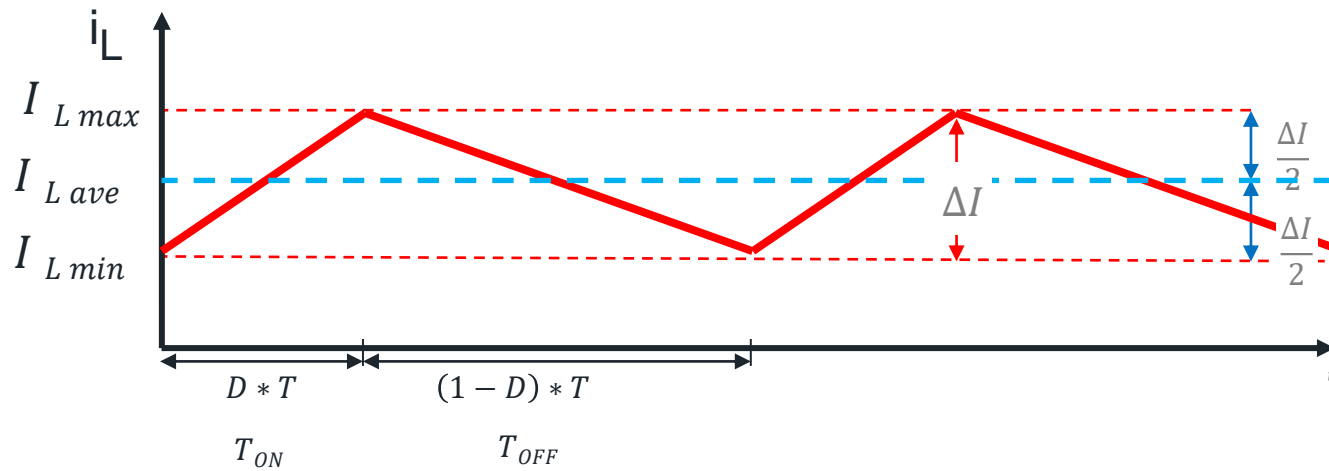
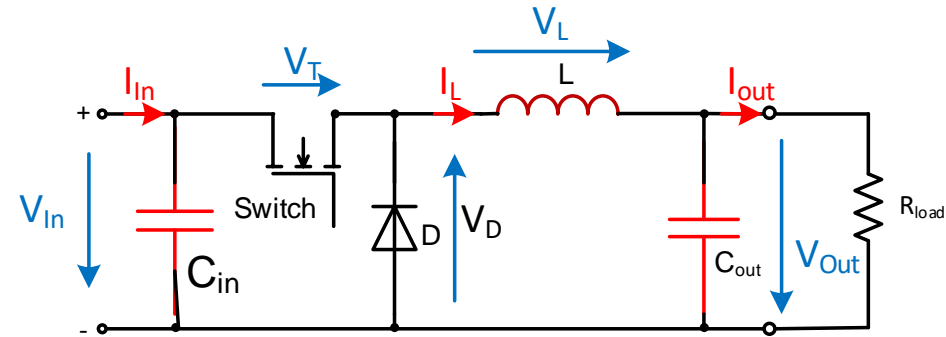
BUCK CONVERTER : RIPPLE CURRENT

Ripple current :

$$r = \frac{\Delta I_L}{I_L}$$

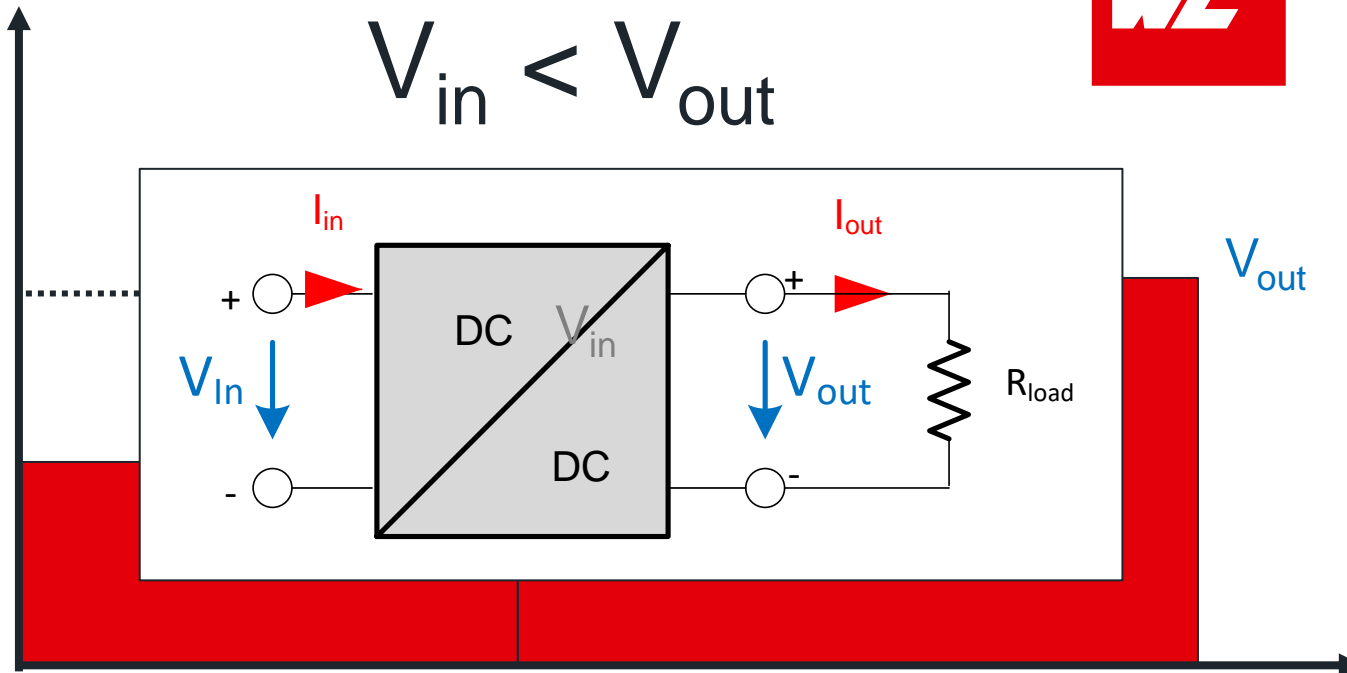
Switching Frequency :

$$F_{switch} = \frac{1}{T} = \frac{1}{T_{ON} + T_{OFF}}$$



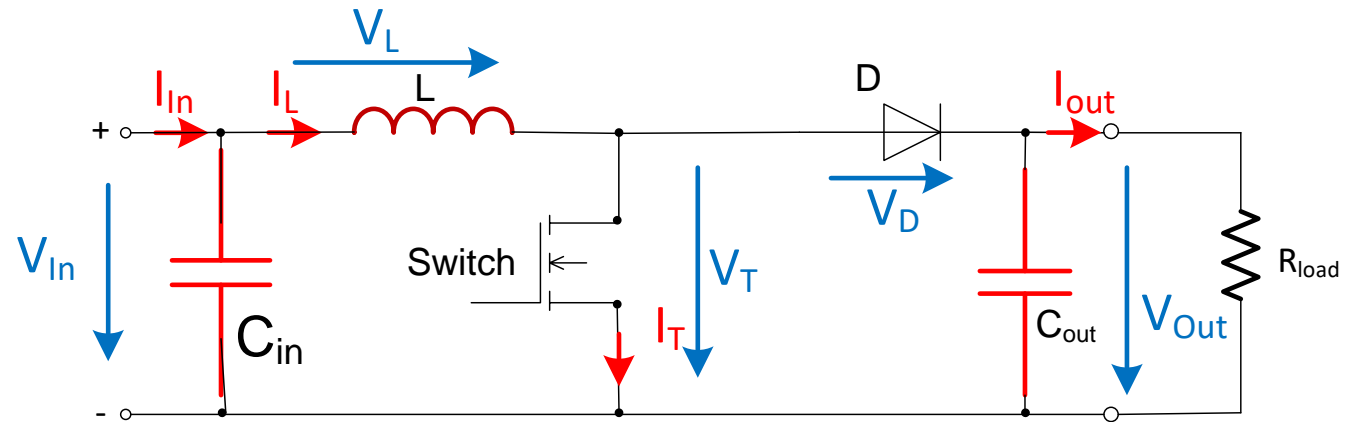
$$\Delta I_L = I_{Lmax} - I_{Lmin}$$

SMPS TOPOLOGIES : BOOST

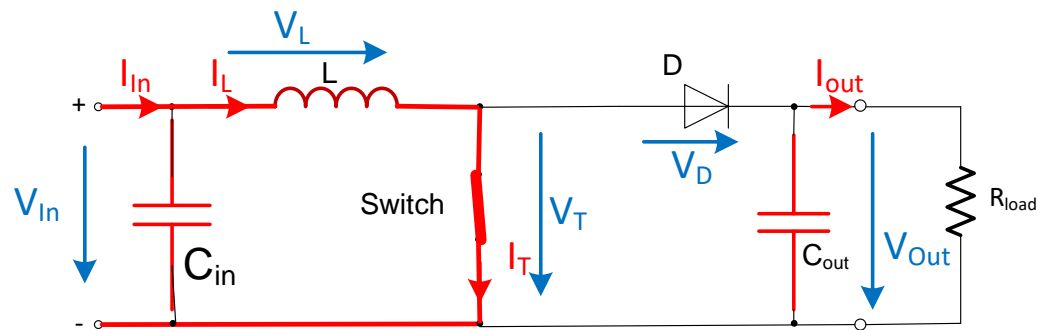


BOOST CONVERTER :

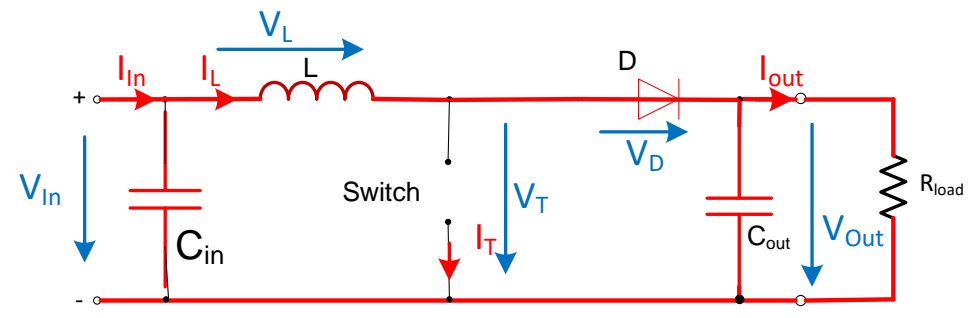
Topology



Switch Closed



Switch Open



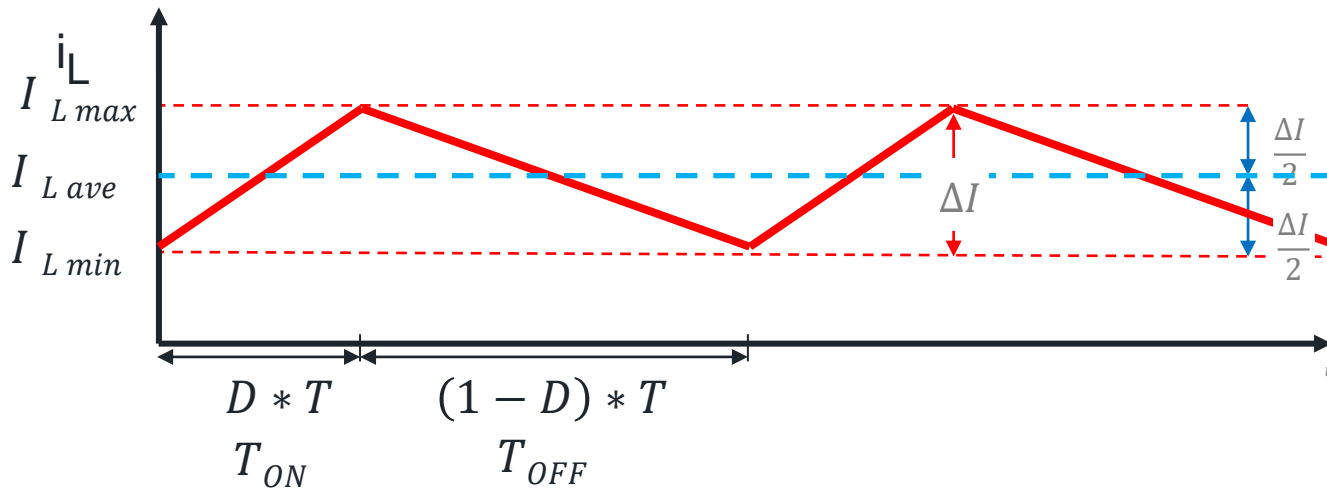
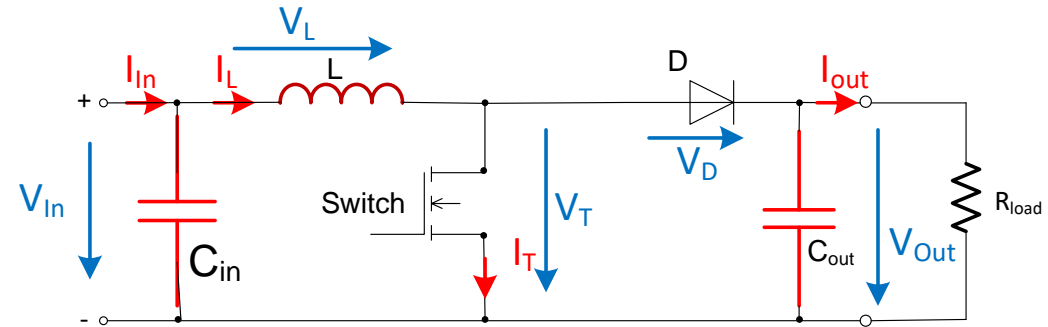
BOOST CONVERTER : RIPPLE CURRENT

Ripple current :

$$r = \frac{\Delta I_L}{I_L}$$

Switching Frequency :

$$F_{switch} = \frac{1}{T} = \frac{1}{T_{ON} + T_{OFF}}$$



$$\Delta I_L = I_{Lmax} - I_{Lmin}$$

BUCK AND BOOST CONVERTER : SUMMARY

BUCK

$$D = \frac{V_{out}}{V_{in}}$$

BOOST

$$D = 1 - \frac{V_{in}}{V_{out}}$$

I_{out} ... operating current

V_{out} ... output voltage

V_{in} ... input voltage

f_{switch} ... switching frequency of IC

$r \approx 0,2 \text{ to } 0,4$

$$L = \frac{(V_{in} - V_{out}) * D}{f_{switch} * r * I_{out}}$$



$$L = \frac{V_{out} * (1 - D)^2 D}{f_{switch} * r * I_{out}}$$

Inductor rms current

$$I_{L_{RMS}} \approx I_{out_application}$$

$$I_{L_{RMS}} = \frac{V_{out}}{V_{in}} * I_{out_application}$$

HOW TO CHOOSE A POWER INDUCTOR



POWER INDUCTORS

Theory : Inductor and losses sources

- DC Losses:

- copper losses with average DC current through the component
 - estimation of DC loss is straight forward:

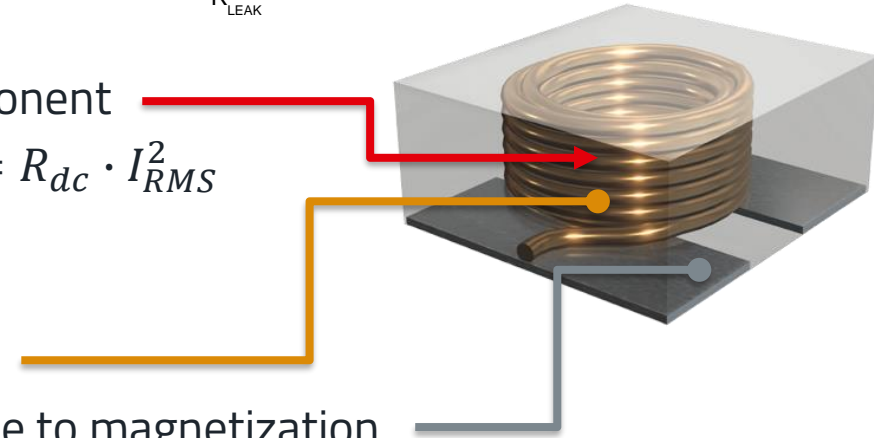
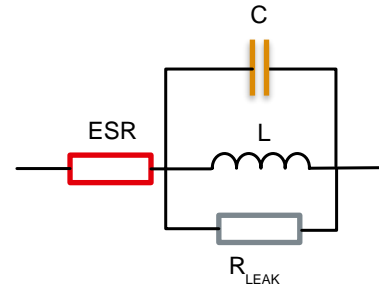
$$P_{dc} = R_{dc} \cdot I_{RMS}^2$$

- AC Losses:

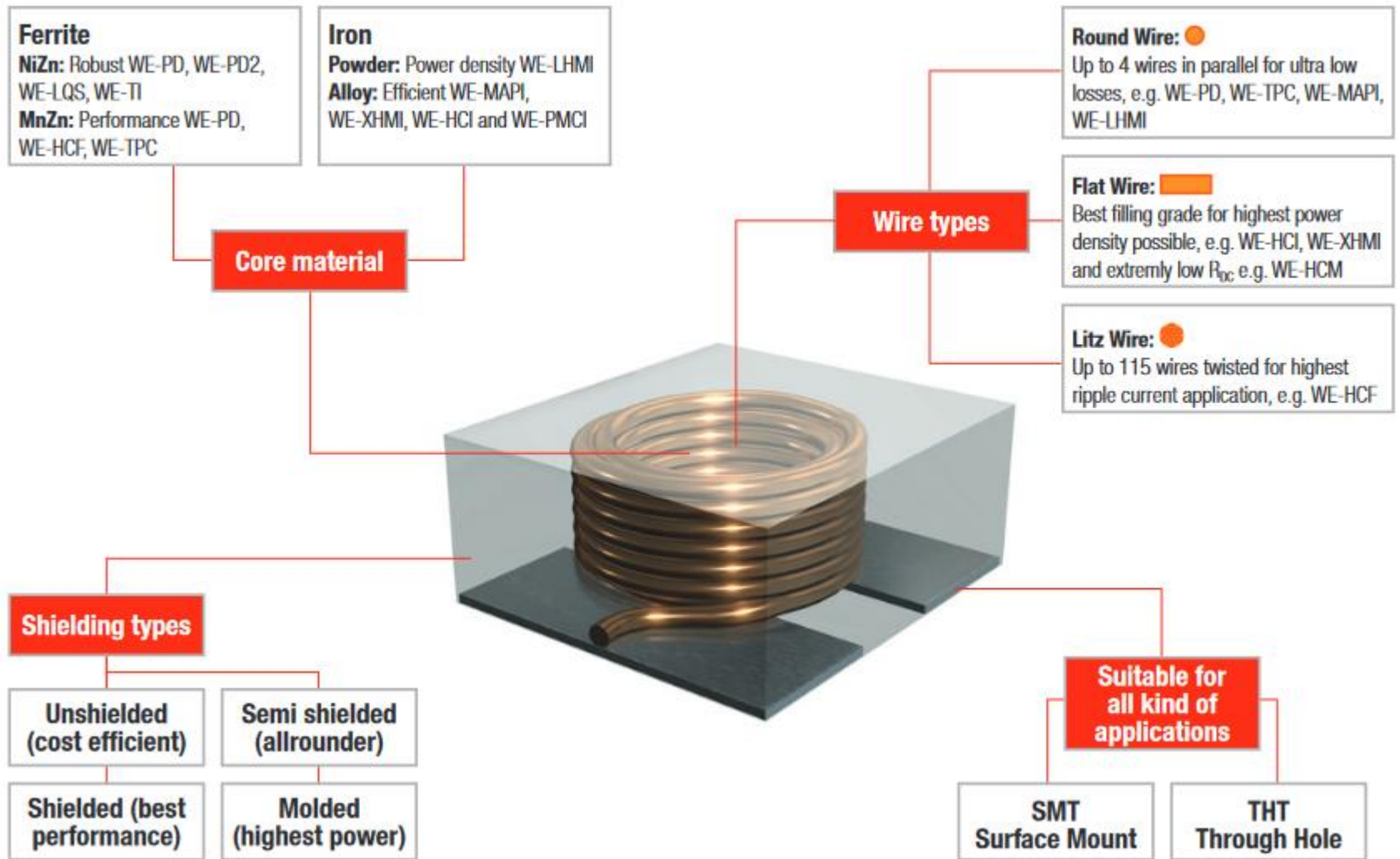
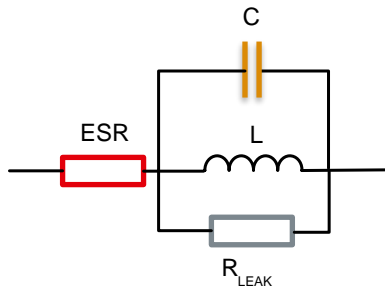
- winding losses due to skin effect, proximity effect, etc.
- core losses : eddy current & hysteresis loss in the core due to magnetization
 - Related to (f, β)

- Total Losses:

- $P_{tot} = P_{dc} + P_{ac}$



POWER INDUCTORS



RATED CURRENTS

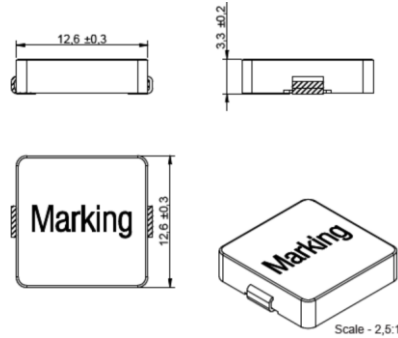


POWER INDUCTORS

Rated Current:

- Rated current definition :

LHMI – [74437377010](#)

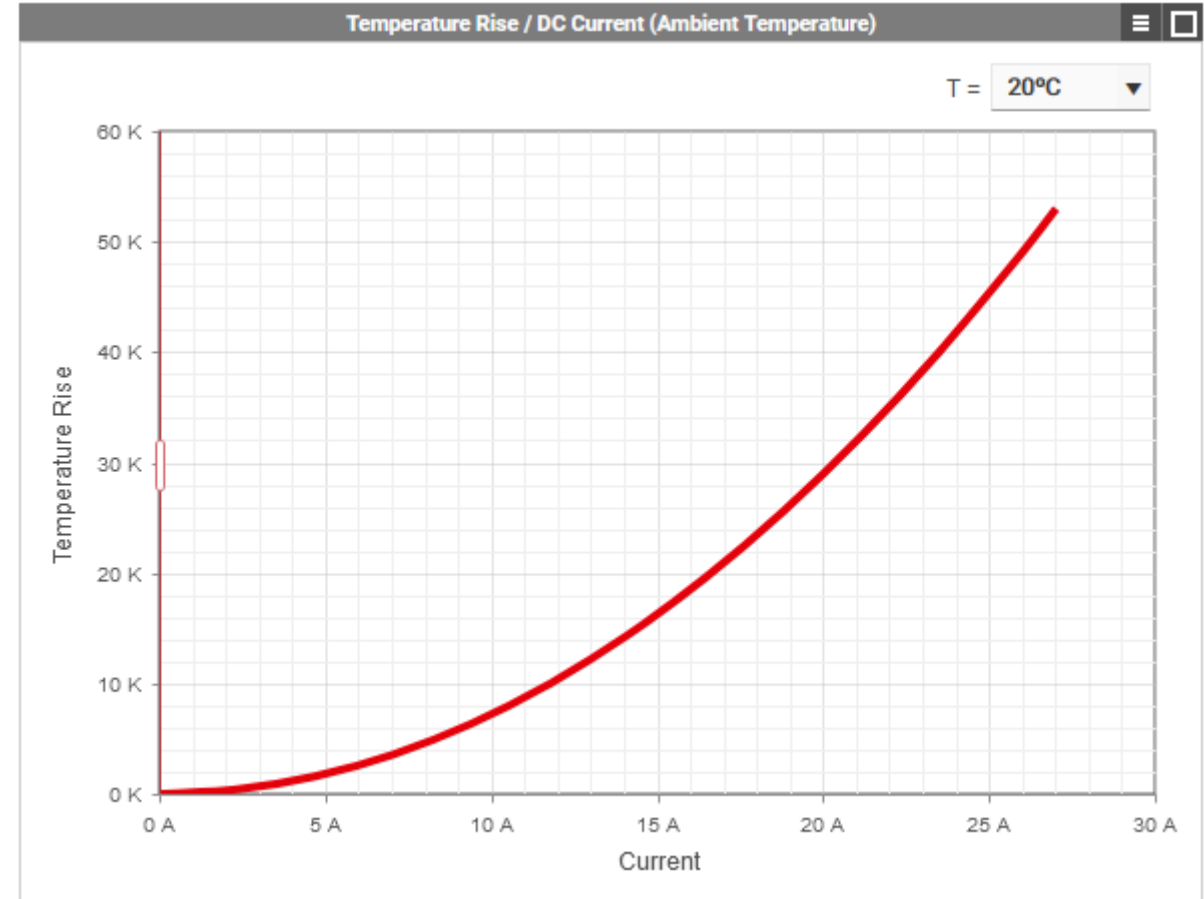


Electrical Properties:

Properties		Test conditions	Value	Unit	Tol.
Inductance	L	100 kHz/ 10 mA	1	μH	±20%
Rated Current	$I_{R,40K}$	$\Delta T = 40 K$	15	A	max.
Saturation Current @ 10%	$I_{SAT,10\%}$	$ \Delta L/L < 10 \%$	15.4	A	typ.
Saturation Current @ 30%	$I_{SAT,30\%}$	$ \Delta L/L < 30 \%$	38	A	typ.
DC Resistance	R_{DC}	@ 20 °C	2.7	mΩ	typ.
DC Resistance	R_{DC}	@ 20 °C	3.5	mΩ	max.
Self Resonant Frequency	f_{res}		41	MHz	typ.

1) refer to IEC 62024-2-2020

 [Application Note MIL-PRF-27F - Temperature Rise for Inductors](#)



POWER INDUCTORS

Rated current I_R vs performance rated current I_{RP} : Practise

- Setup (minimal and Class C are hand made prototypes)
 - 600009 Board (Filter demo base)
 - 600011 Plug x2 One modified for minimal footprint
 - IEC62024-2:2020 Class C Board
- Temperature measurements with 3,0A & 3,75A:

Item	ΔT° rise @ IDC 3,0A	ΔT° rise @ I Perf 3,75A
Standard (minimal)	+67°K	+116°K
Enhanced (60011)	+35°K	+55°K
Class C	+26°K	+42°K

Temp rise above max as expected for Iperf on minimal

Temp rise near +40°K for IEC62024 Class C proto PCB

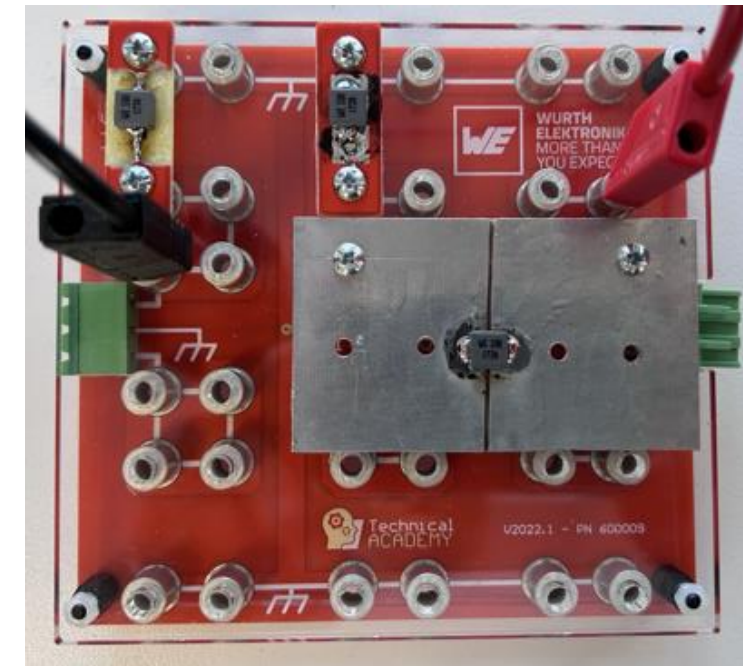


WE-LHMI# 74437346100

Electrical Properties:

Properties		Test conditions	Value	Unit	Tol.
Inductance	L	100 kHz/ 10 mA	10	μ H	$\pm 20\%$
Rated Current	$I_{R,40K}$	$\Delta T = 40$ K	3	A	max.
Performance Rated Current ¹⁾	$I_{RP,40K}$	$\Delta T = 40$ K	3.75	A	max.
Saturation Current @ 10%	$I_{SAT,10\%}$	$ \Delta L/L < 10 \%$	5	A	typ.
Saturation Current @ 30%	$I_{SAT,30\%}$	$ \Delta L/L < 30 \%$	9.8	A	typ.
DC Resistance	R_{DC}	@ 20 °C	75	m Ω	typ.
DC Resistance	R_{DC}	@ 20 °C	85	m Ω	max.
Self Resonant Frequency	f_{res}		15	MHz	typ.

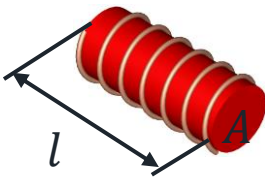
¹⁾ refer to IEC 62024-2-2020



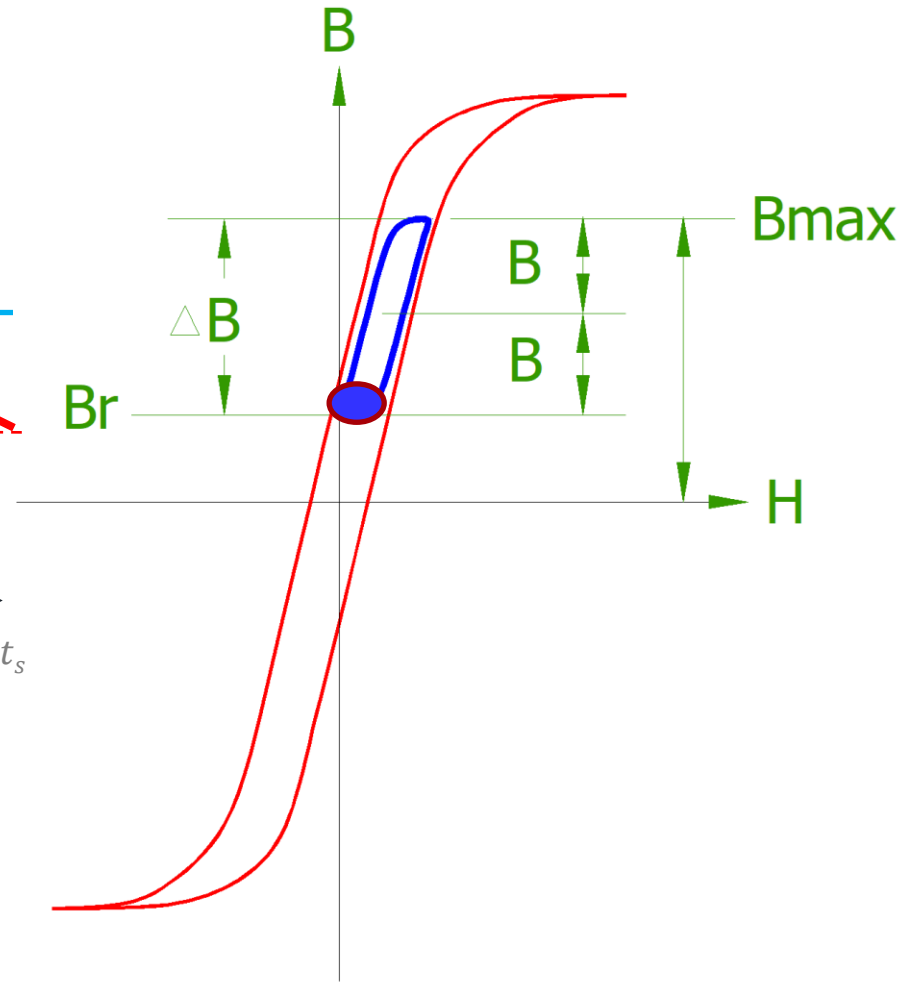
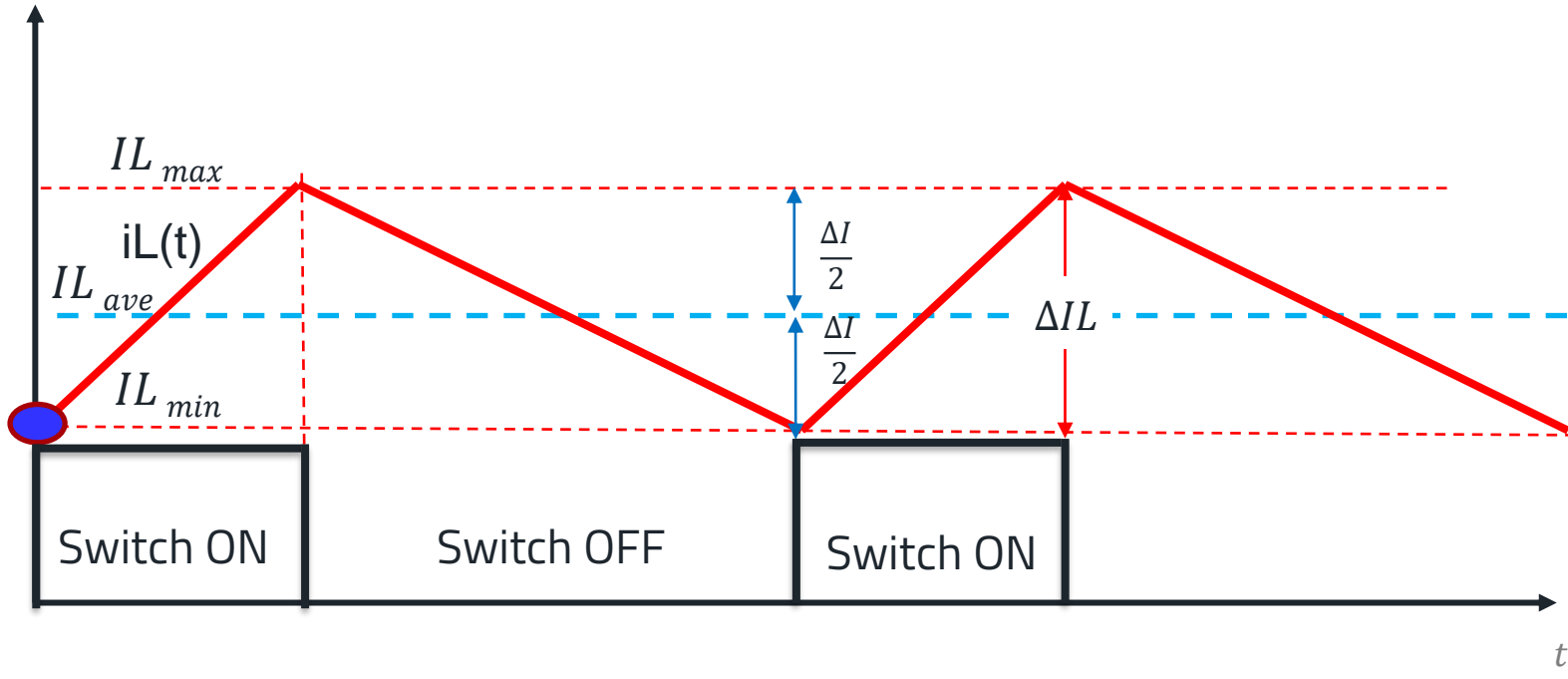
SATURATION EFFECT



POWER INDUCTORS



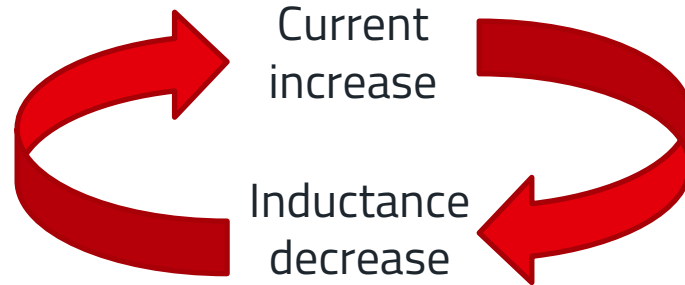
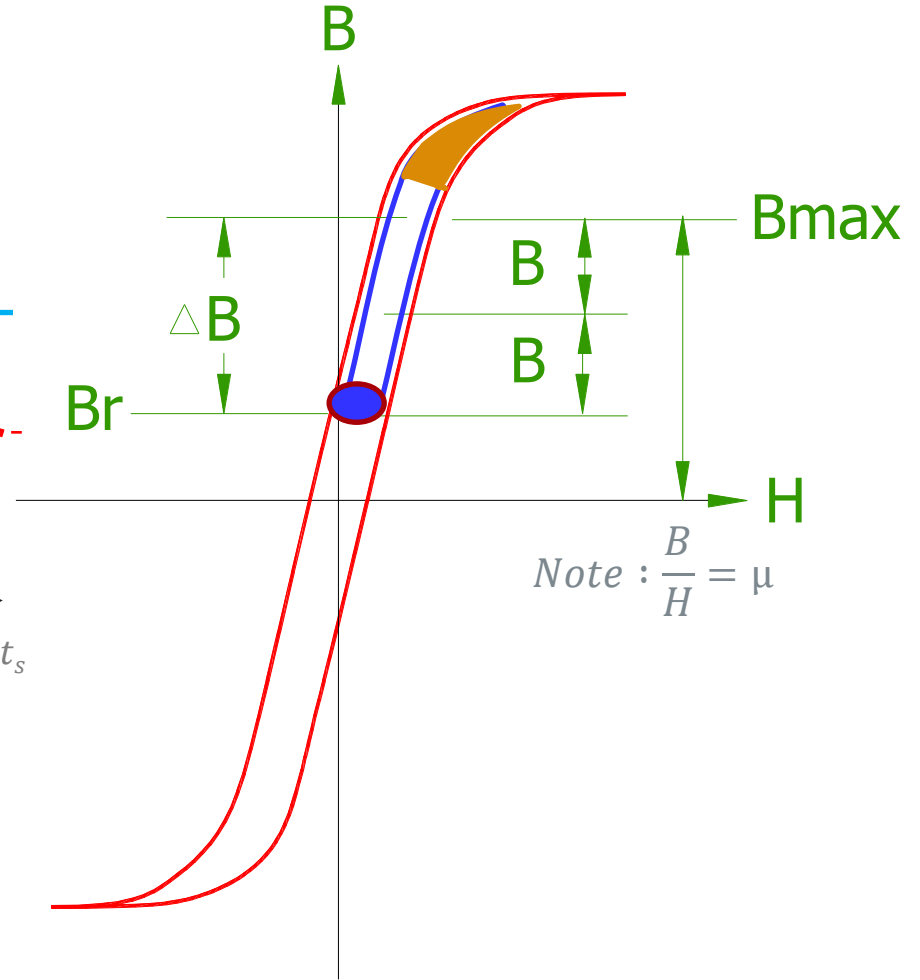
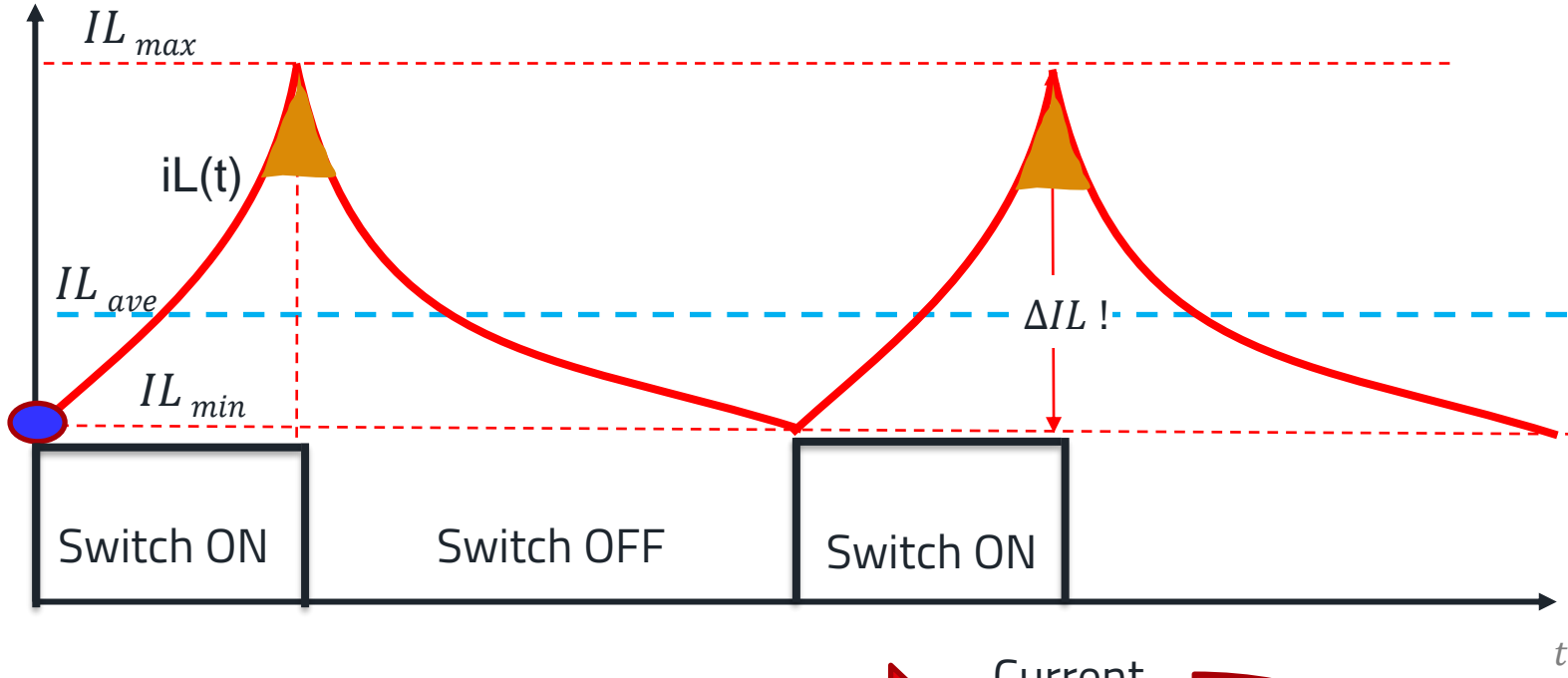
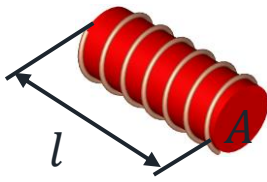
Cycle explanation : linear behavior (Buck in Steady State)



POWER INDUCTORS

Cycle explanation : saturation behaviour

$$L = \frac{\mu_0 \cdot \mu_r \cdot A \cdot N^2}{l}$$

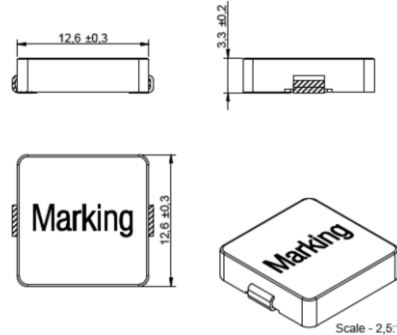


POWER INDUCTORS

Rated Current: Who says the truth?

- Rated current definition :

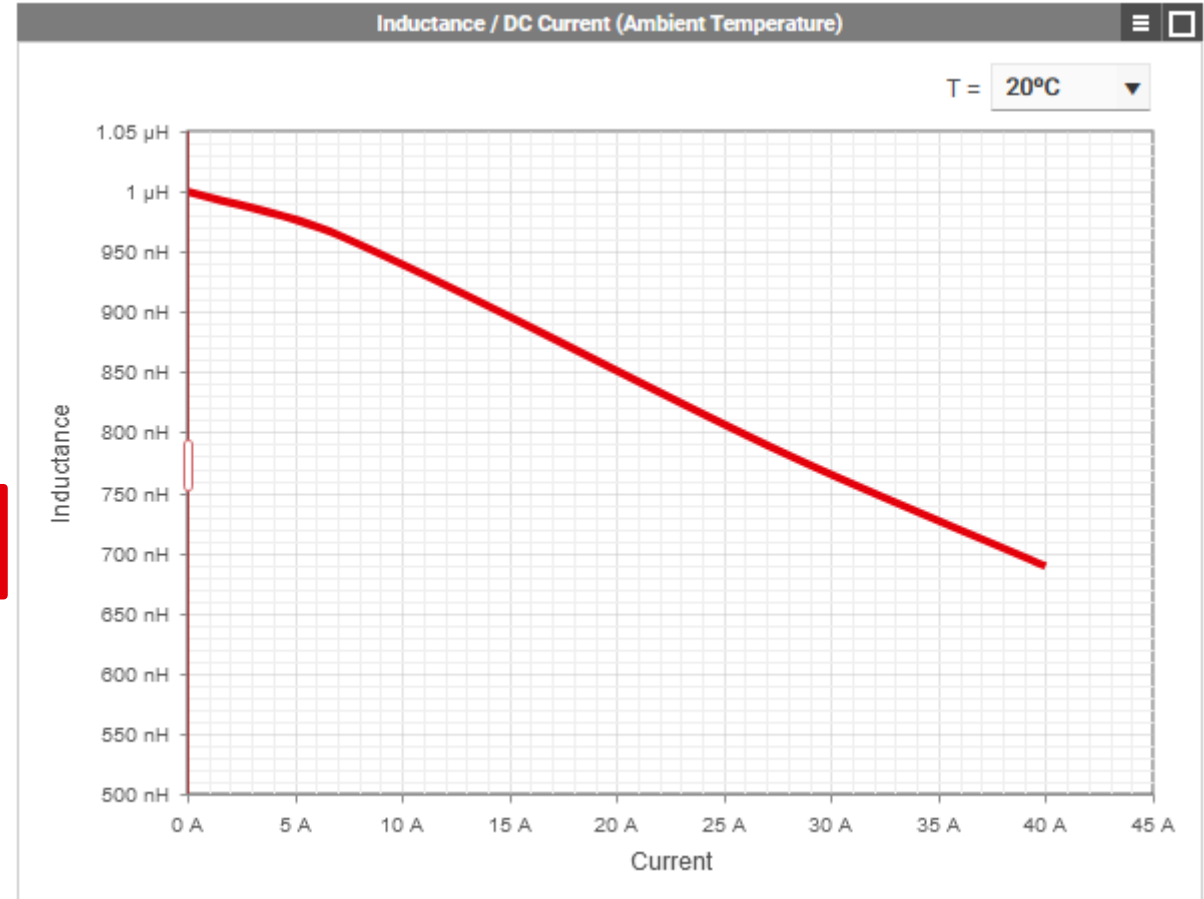
LHMI – [74437377010](#)



Electrical Properties:

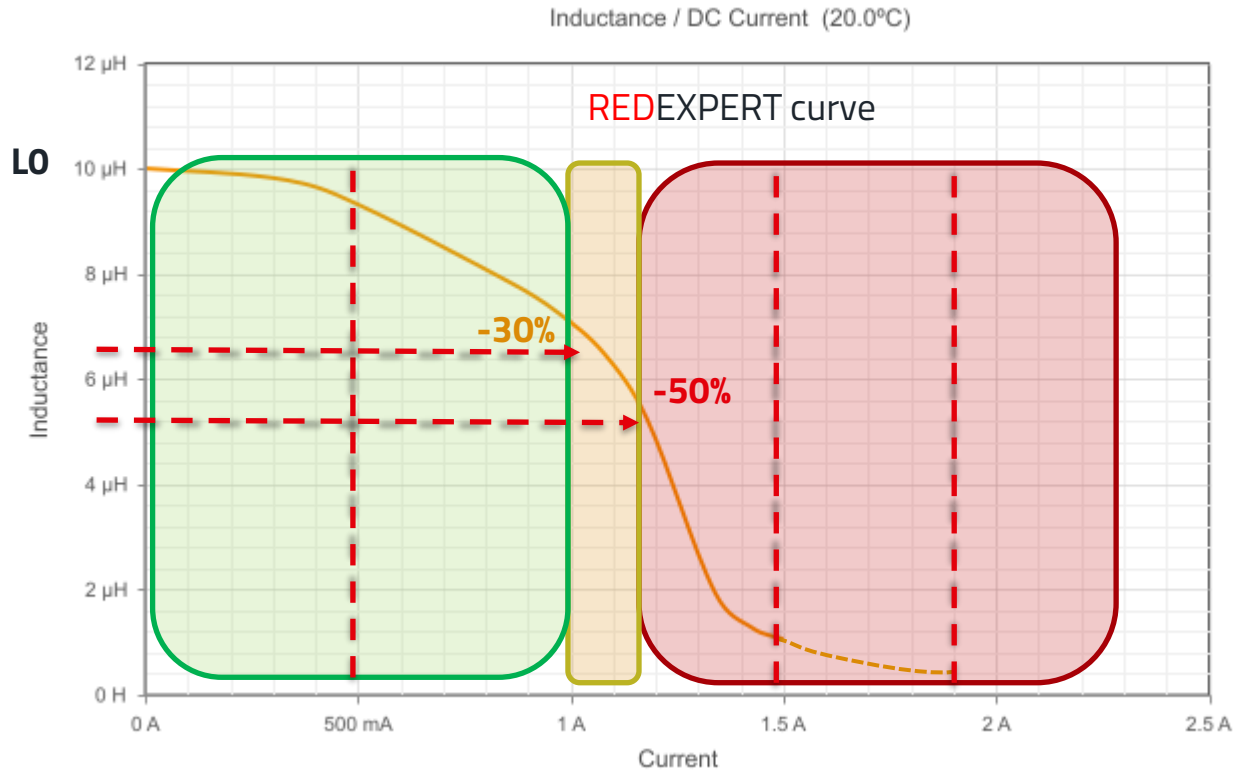
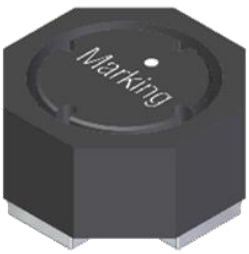
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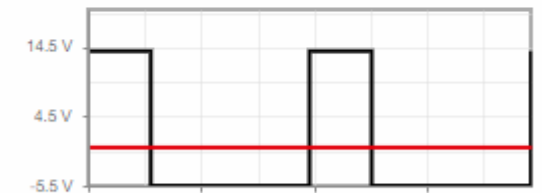


POWER INDUCTORS

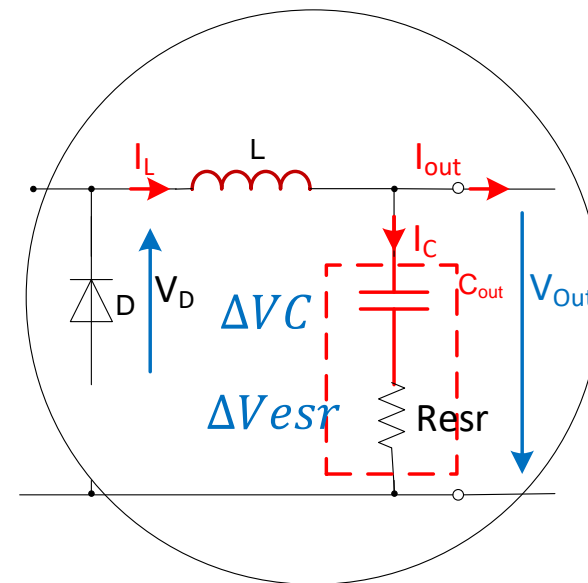
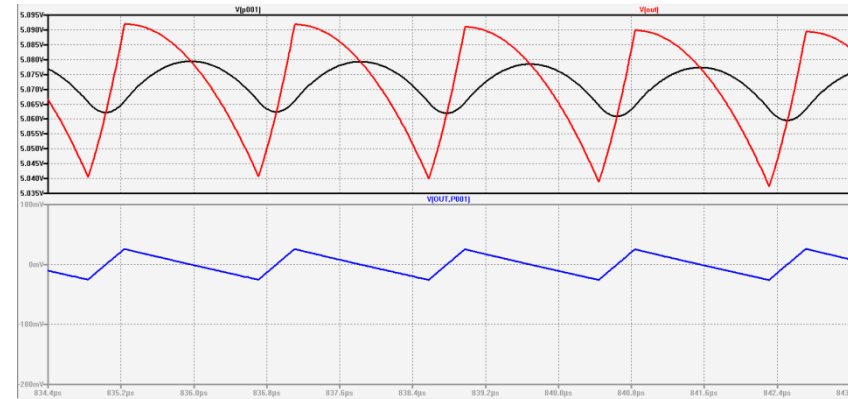
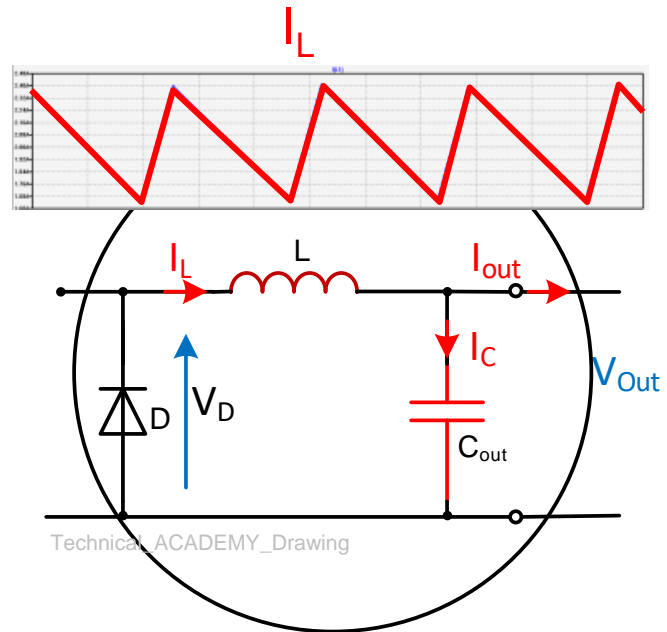
REDEXPERT [WE-TPC# 744043100](#) $I_{sat} = 1,0A$



Buck Converter				
PARAMETERS				
Input	Output	Switch	Inductor	Diode
19.0-19.0 V	5.00 V 1.00 A	510 kHz	110 %	500 mV
DETAILS				
$I_{L,max,opt}$	L_{opt}	$I_{L,avg}$		
1.55 A	7.04 µH	1.00 A		
744043100				
DC	Deltall	$I_{L,peak}$	T_{on}	
0.28	1.10 A	1.55 A	553 ns	



OUTPUT STAGE



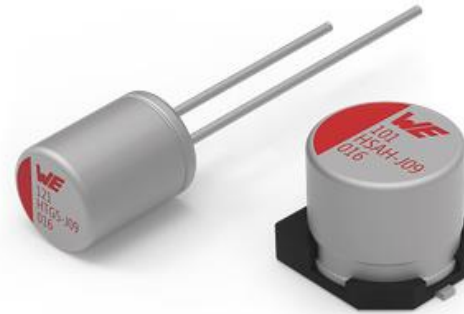
COMPARISON OF ALUMINUM CAPACITORS

Aluminum Electrolytic Capacitors



- Stable capacitance values at high temperature
- High voltage ratings
- Low leakage current

Aluminum Hybrid Polymer Capacitors



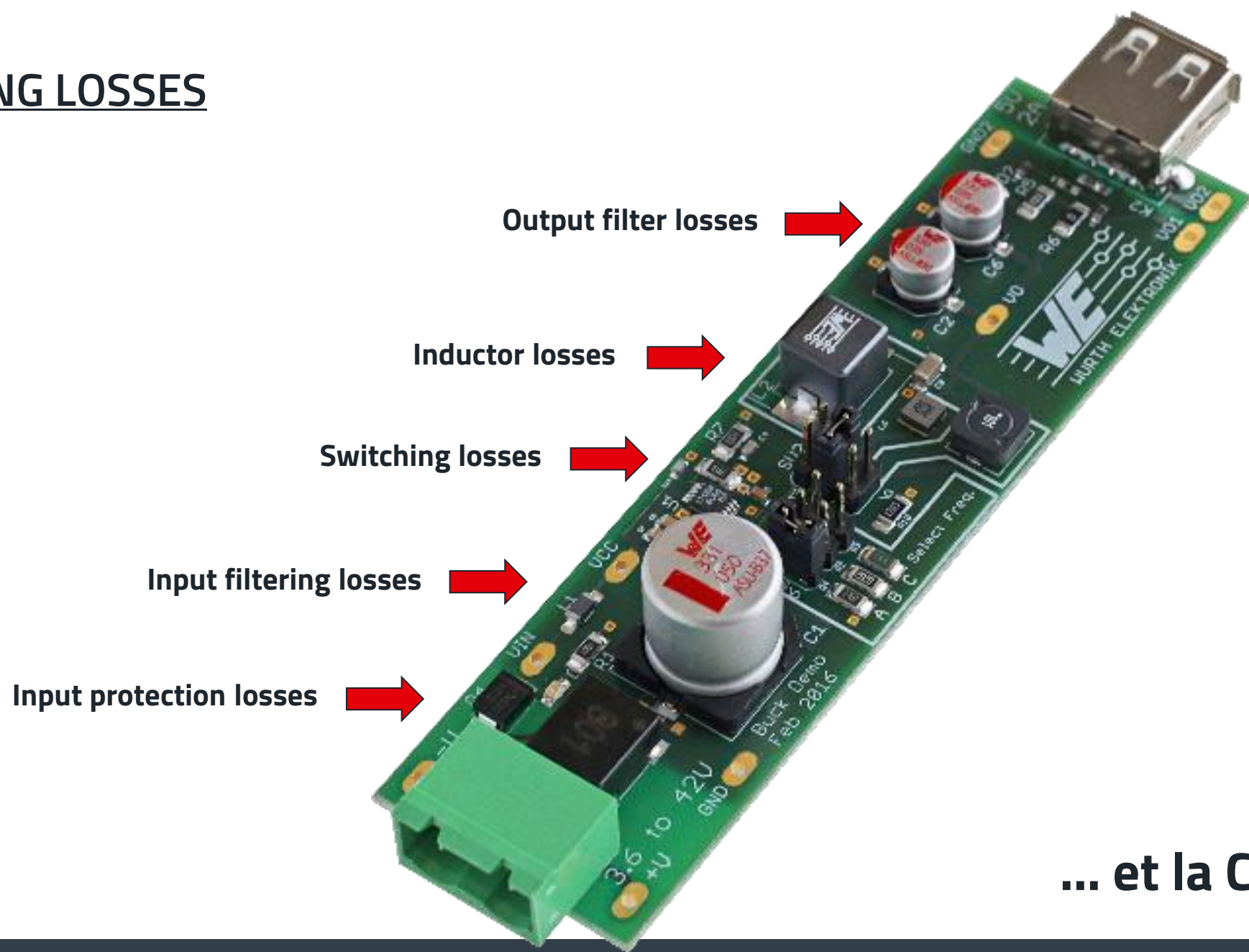
- Low ESR
- High ripple current characteristics
- High stability over the temperature range
- Low leakage current
- High lifetime performance

Aluminum Polymer Capacitors



- Low ESR
- High ripple current characteristics
- High lifetime performance

REDUCING LOSSES



... et la CEM ???

